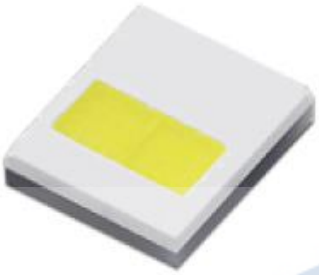


ProLight PBVB-7FWE-F2G
7W Power LED
Technical Datasheet
Version: 2.4

ProLight Opto ProEngine Series

Features

- High flux density of lighting source
- Good color uniformity
- RoHS compliant
- More energy efficient than incandescent and most halogen lamps
- Long lifetime
- AEC-Q102 compliant
- SAE/ECE Compliant

Main Applications

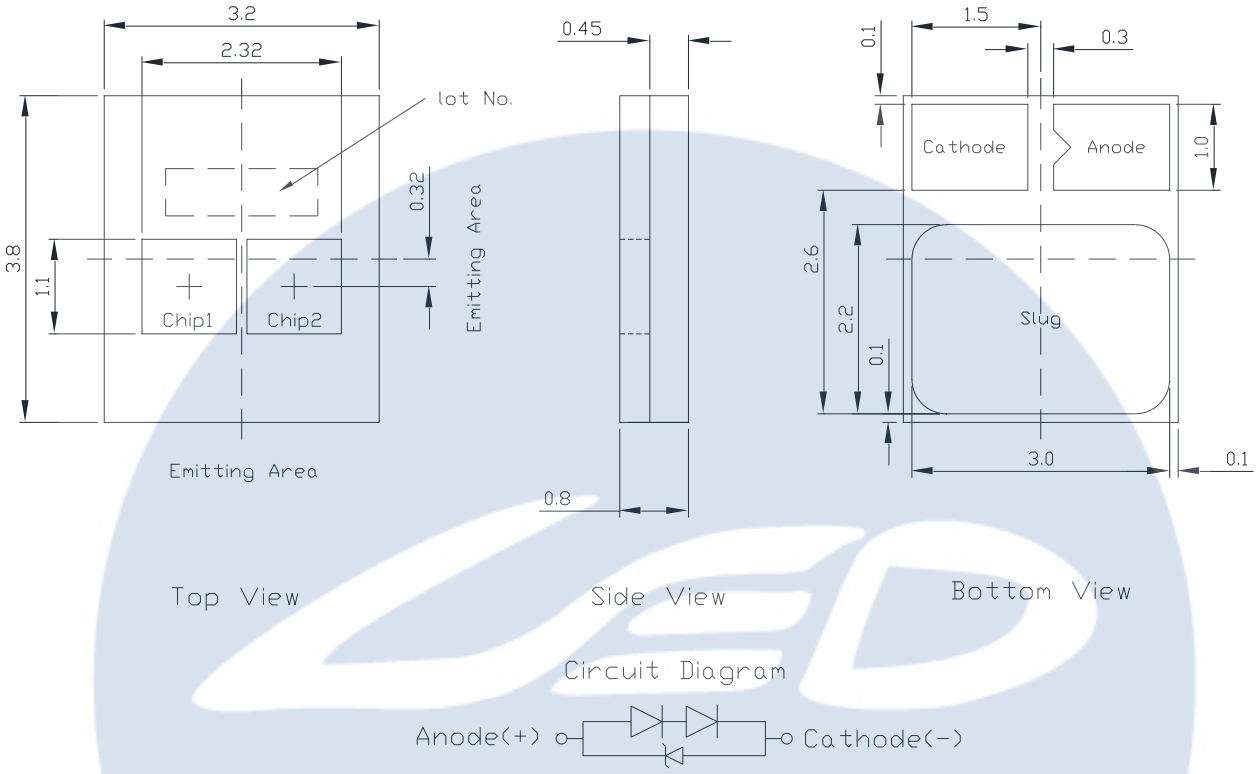
- Bicycle Lamps
- Exterior Automotive Lighting
- Floodlight
- Bending Light
- Daytime Running Light

Automotive

Introduction

- The input power is 7 Watt, the multi-chip ultra high power ProEngine Serie delivers never before seen luminous flux output from a single emitter. The superficial illuminating nature of ProEngine makes them the preference bicycle lamps, typical applications include exterior automotive lighting Bending and Daytime Running Light.

Emitter Mechanical Dimensions



Notes:
1. Drawing not to scale.
2. All dimensions are in millimeters.
3. Unless otherwise indicated, tolerances are ± 0.15mm.
4. Please do not solder the emitter by manual hand soldering, otherwise it will damage the emitter.
5. **Please do not use a force of over 1kgf impact or pressure on the lens of the LED, otherwise it will cause a catastrophic failure.**

*The appearance and specifications of the product may be modified for improvement without notice.

Flux Characteristics, T_J = 25˚C

Radiation Pattern	Color	Part Number Emitter	Luminous Flux Φ_V (lm) @1000mA Min.	@1000mA Typ.	Refer @1200mA Min.	Refer @1200mA Typ.
Lambertian	White	PBVB-7FWE-F2G	600	700	680	805

- ProLight maintains a tolerance of ± 7% on flux and power measurements.
- Please do not drive at rated current more than 1 second without proper heat sink.

Electrical Characteristics, T_J = 25˚C

Color	Forward Voltage V_F (V) @1000mA Min.	@1000mA Typ.	@1000mA Max.	Refer @1200mA Typ.	Thermal Resistance Junction to Slug (˚C/ W)
White	5.9	6.5	7.4	6.6	3.4

- ProLight maintains a tolerance of ± 0.1V for Voltage measurements.

Optical Characteristics at 1000mA, T_J = 25˚C

Radiation Pattern	Color	Color Temperature CCT Min.	Color Temperature CCT Typ.	Color Temperature CCT Max.	Viewing Angle (degrees) $2\theta_{1/2}$
Lambertian	White	5380 K	5620 K	5860 K	120
		5620 K	5880 K	6140 K	120
		5870 K	6150 K	6430 K	120
		6140 K	6450 K	6760 K	120

- ProLight maintains a tolerance of ± 5% for CCT measurements.

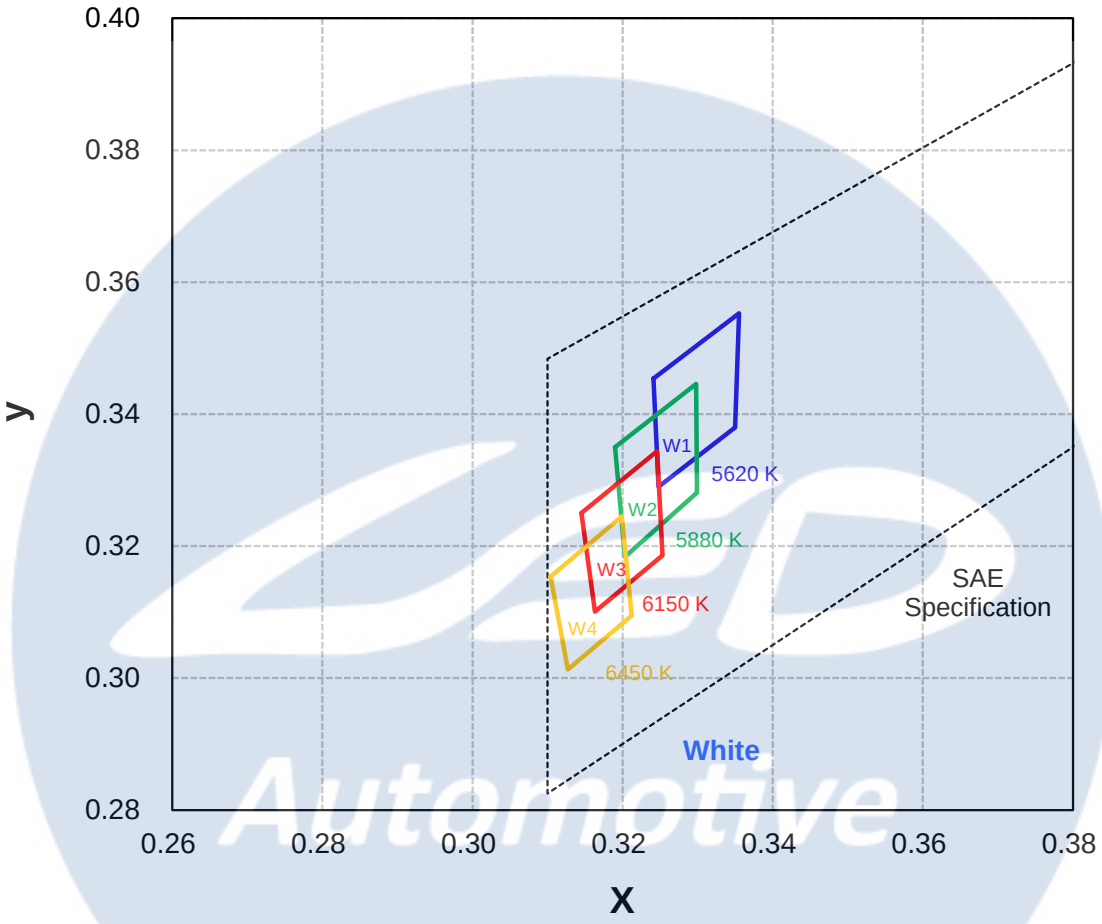
Absolute Maximum Ratings

Parameter	White
Max DC Forward Current (mA)	1500
Peak Pulsed Forward Current (mA)	1500 (less than 1/10 duty cycle@1KHz)
LED Junction Temperature	150˚C
Junction Temperature for short time applications*	175˚C
Operating Temperature	-40˚C - 125˚C
Storage Temperature	-40˚C - 125˚C
Soldering Temperature	JEDEC 020c 260˚C
Allowable Reflow Cycles	3
Reverse Voltage	Not designed to be driven in reverse bias
ESD withstand voltage(kV) acc. to ANSI/ESDA/JEDEC JS-001 (HBM, Class 3B)	up to 8

Note: * The LED chip exhibits excellent performance but slight package discoloration occurs at highest temperatures. Exemplary median lifetime for T_J = 175˚C is 100h.

Color Bin

White Binning Structure Graphical Representation



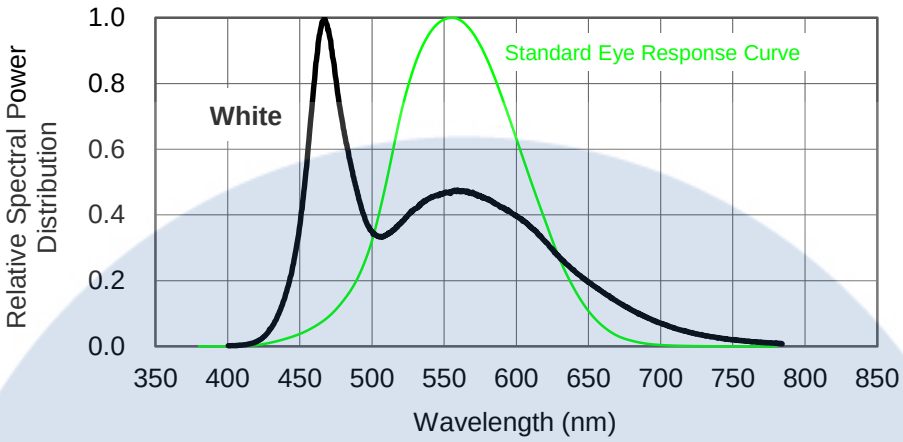
White Bin Structure

Bin Code	x	y	Typ. CCT (K)	Bin Code	x	y	Typ. CCT (K)
W1	0.3241	0.3454	5620	W3	0.3145	0.3250	6150
	0.3248	0.3290			0.3163	0.3101	
	0.3350	0.3380			0.3253	0.3186	
	0.3355	0.3553			0.3246	0.3344	
W2	0.3190	0.3350	5880	W4	0.3104	0.3154	6450
	0.3203	0.3184			0.3127	0.3013	
	0.3299	0.3281			0.3212	0.3095	
	0.3298	0.3446			0.3199	0.3245	

- Tolerance on each color bin (x , y) is ± 0.005

Color Spectrum, T_J = 25˚C

1. White



Junction Temperature Relative Characteristics

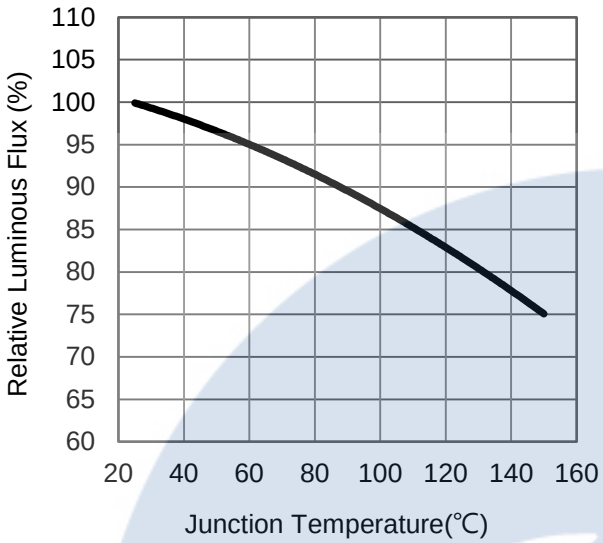


Fig 1. Junction Temperature vs.
Relative Luminous Flux at 1000mA.

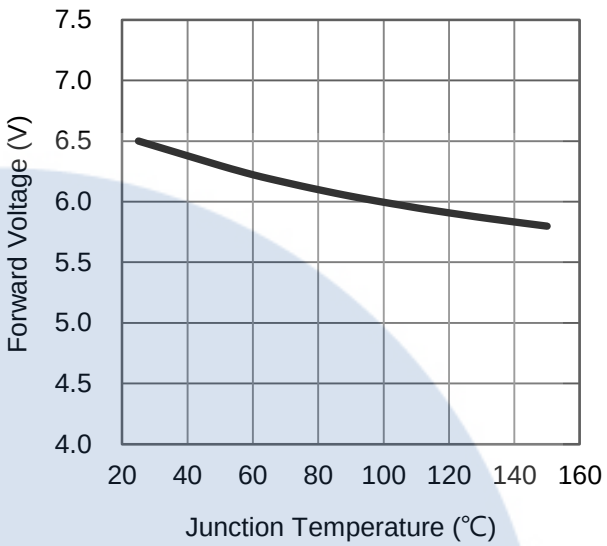


Fig 2. Junction Temperature vs.
Forward Voltage at 1000mA.

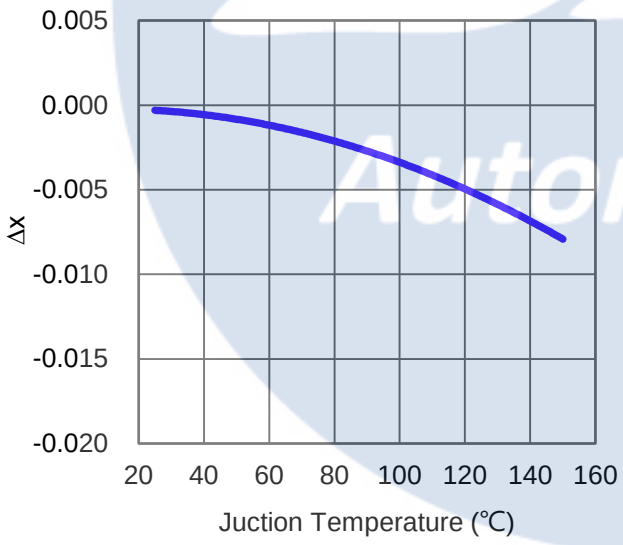


Fig 3. Junction Temperature vs.
Chromaticity Coordinate Δx at 1000mA.

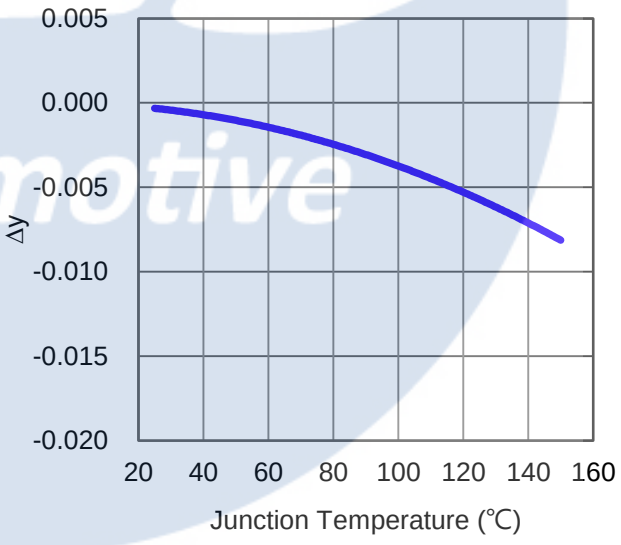


Fig 4. Junction Temperature vs.
Chromaticity Coordinate Δy at 1000mA.

Forward Current Relative Characteristics

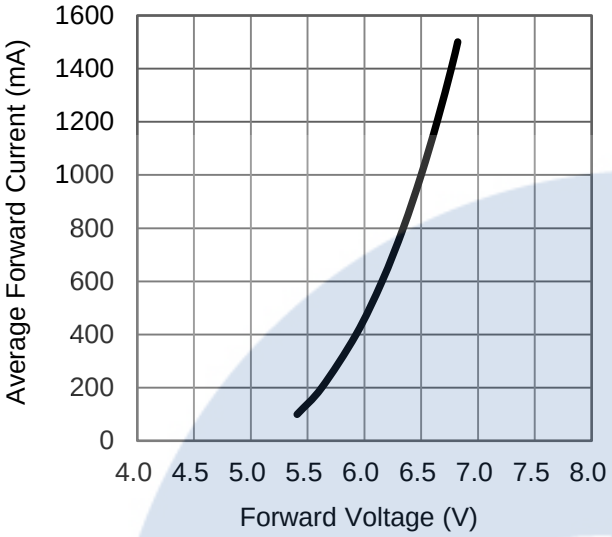


Fig 5. Forward Voltage vs. Forward Current at T_J=25℃.

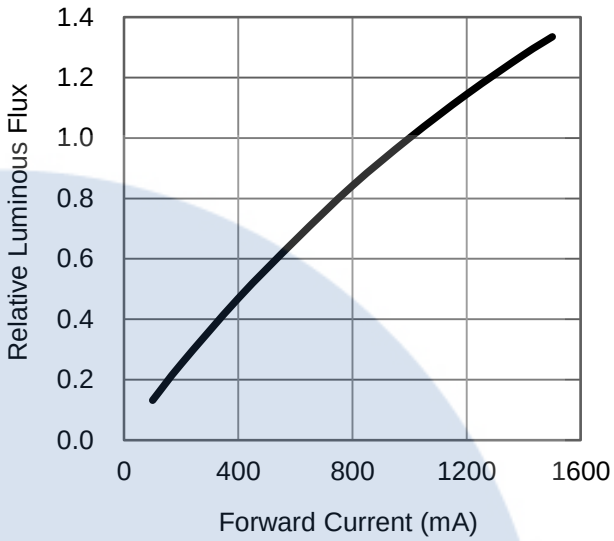


Fig 6. Forward Current vs. Relative Luminous Flux at T_J=25℃.

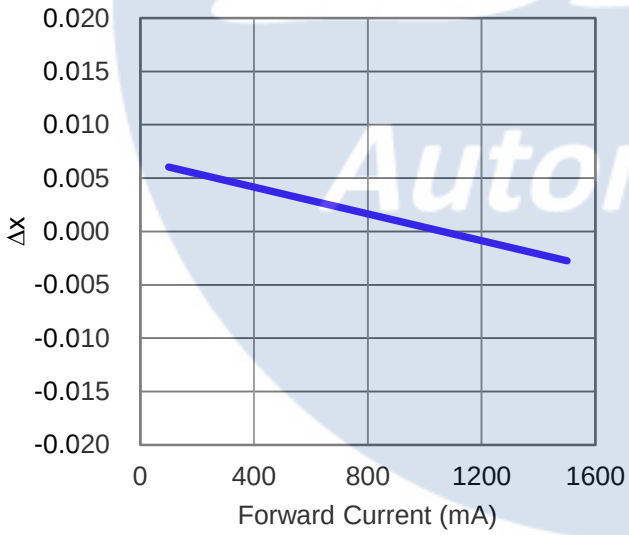


Fig 7. Forward Current vs. Chromaticity Coordinate Δx at T_J=25℃.

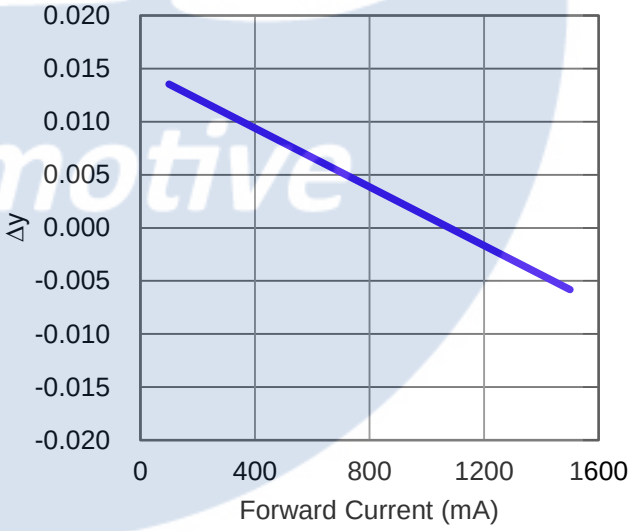
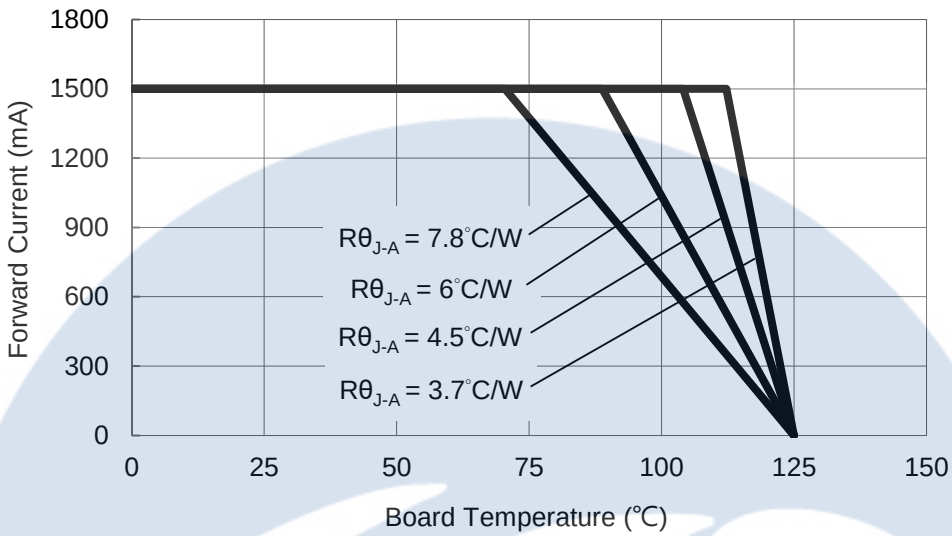
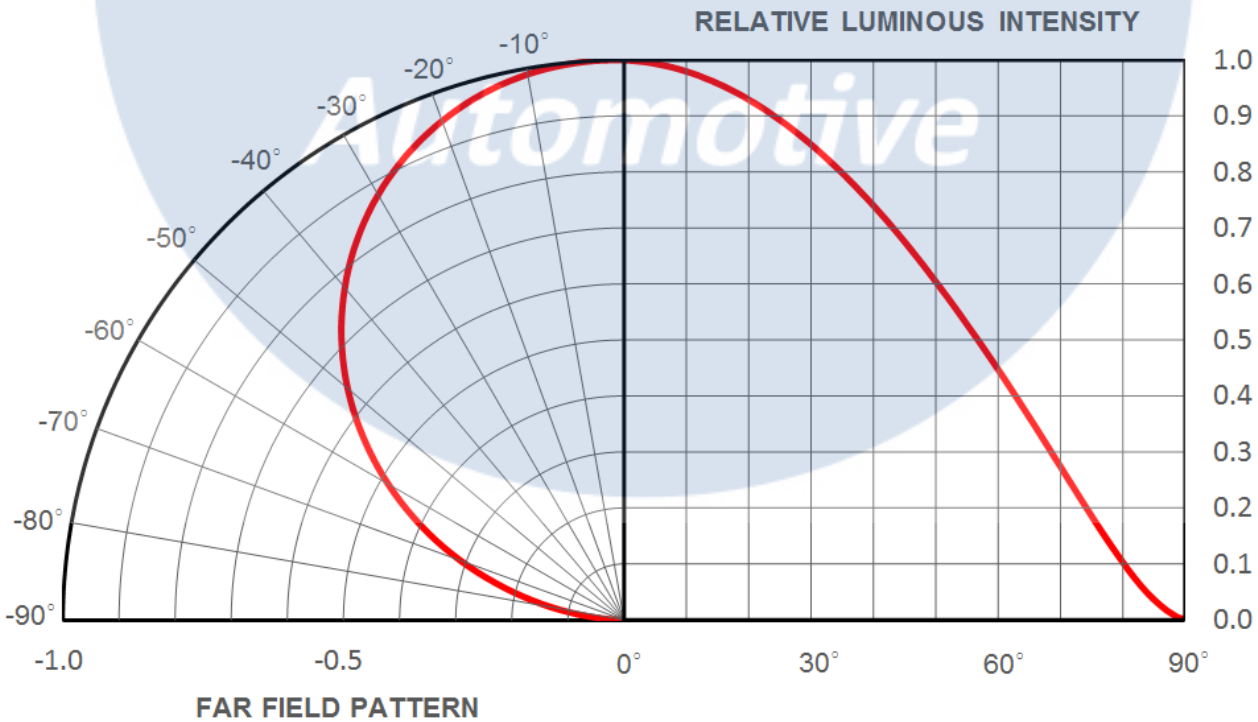


Fig 8. Forward Current vs. Chromaticity Coordinate Δy at T_J=25℃.

Board Temperature vs. Maximum Forward Current



Typical Representative Spatial Radiation Pattern



Moisture Sensitivity Level – JEDEC Level 1

Level	Floor Life		Soak Requirements			
			Standard		Accelerated Environment	
	Time	Conditions	Time (hours)	Conditions	Time (hours)	Conditions
1	Unlimited	≤30˚C / 85% RH	168 +5/-0	85˚C / 85% RH	NA	NA

- The standard soak time includes a default value of 24 hours for semiconductor manufature's exposure time (MET) between bake and bag and includes the maximum time allowed out of the bag at the distributor's facility.
- Table below presents the moisture sensitivity level definitions per IPC/JEDEC's J-STD-020C.

Level	Floor Life		Soak Requirements			
			Standard		Accelerated Environment	
	Time	Conditions	Time (hours)	Conditions	Time (hours)	Conditions
1	Unlimited	≤30˚C / 85% RH	168 +5/-0	85˚C / 85% RH	NA	NA
2	1 year	≤30˚C / 60% RH	168 +5/-0	85˚C / 60% RH	NA	NA
2a	4 weeks	≤30˚C / 60% RH	696 +5/-0	30˚C / 60% RH	120 +1/-0	60˚C / 60% RH
3	168 hours	≤30˚C / 60% RH	192 +5/-0	30˚C / 60% RH	40 +1/-0	60˚C / 60% RH
4	72 hours	≤30˚C / 60% RH	96 +2/-0	30˚C / 60% RH	20 +0.5/-0	60˚C / 60% RH
5	48 hours	≤30˚C / 60% RH	72 +2/-0	30˚C / 60% RH	15 +0.5/-0	60˚C / 60% RH
5a	24 hours	≤30˚C / 60% RH	48 +2/-0	30˚C / 60% RH	10 +0.5/-0	60˚C / 60% RH
6	Time on Label (TOL)	≤30˚C / 60% RH	Time on Label (TOL)	30˚C / 60% RH	NA	NA

Reliability testing in accordance with AEC-Q102

The development of this product included extensive operational life-time testing and environmental testing. Table 1 summarizes the tests applied and cumulative test results obtained from testing performed in accordance with AEC-Q102.

Table 1. Operating life, mechanical and environmental tests performed on it's package in accordance with AEC-Q102.

#	STRESS	ABV	Conditions	Duration	Failure Criteria	Rejects
1	Pre- and Post-Stress Electrical Test	TEST	Test is performed as specified in the applicable stress reference at room temperature.	N/A	See notes [2]	0
A1	Pre-conditioning	PC	Soak Tamb = 85 °C, RH = 85% Reflow soldering	N/A	See notes [2]	0
A2a	Wet High Temperature Operating Life	WHTOL 1	Tambient = 85 °C / 85% RH IF = max. DC [1]	1000 hours	See notes [2]	0
A3a	Power Temperature Cycling	PTC	-40°C to 125°C, 10 minutes dwell, 20 minutes transfer (1 hour cycle), 2 minutes ON/2 minutes OFF, IF = max. DC [1]	1000 hours	See notes [2]	0
A4	Temperature Cycling	TC	-40°C to 125°C,15 minutes dwell	1000 cycles	See notes [2]	0
B1a	High Temperature Operating Life	HTOL1	Tsolder =85°C, IF = max. DC [1]	1000 hours	See notes [2]	0
B1b	High Temperature Operating Life	HTOL2	Maximum specified Tsolder, IF = max. DC [1]	1000 hours	See notes [2]	0
C9	Thermal Resistance	TR	All qualification parts submitted for testing	N/A	See notes [2]	0
C10	Solderability	SD	245 °C ± 5 °C	3s	See notes [3]	0
C12	Hydrogen Sulphide	H2S	Corrosion class A: (preferred) Duration 336 h at 40 °C and 90% RH. H2S concentration: 15ppm	336 hours	See notes [2]	0
E3	Electrostatic Discharge Human Body Model	HBM	ANSI/ESDA/JEDEC JS-001	N/A	See notes [3]	0
G2	Vibration Variable Frequency	VVF	10-2000-10 Hz, log or linear sweep rate, 20 G about 1 min., 1.5 mm, 3X/axis	N/A	See notes [3]	0
G3	Mechanical Shock	MS	1500 G, 0.5 msec. pulse, 5 shocks each 6 axis	N/A	See notes [3]	0

Notes:

1. Depending on the maximum derating curve.
2. Criteria for judging failure

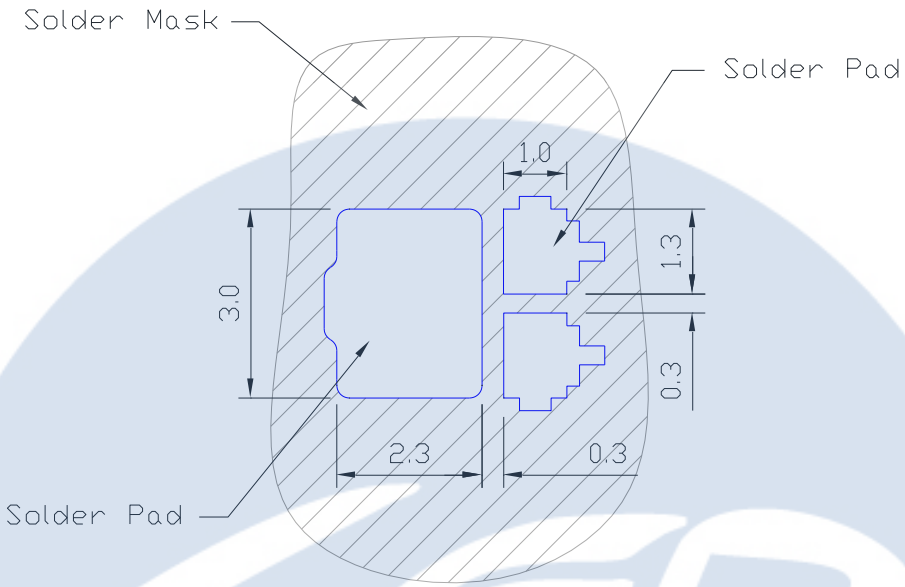
Item	Test Condition	Criteria for Judgement	
		Min.	Max.
Forward Voltage (V_F)	I_F = max DC	--	Initial Level x 1.1
Luminous Flux or Radiometric Power (Φ_V)	I_F = max DC	Initial Level x 0.8	--
Reverse Current (I_R)	V_R = 5V	--	50 μA

* The test is performed after the LED is cooled down to the room temperature.

3. A failure is an LED that is open or shorted.

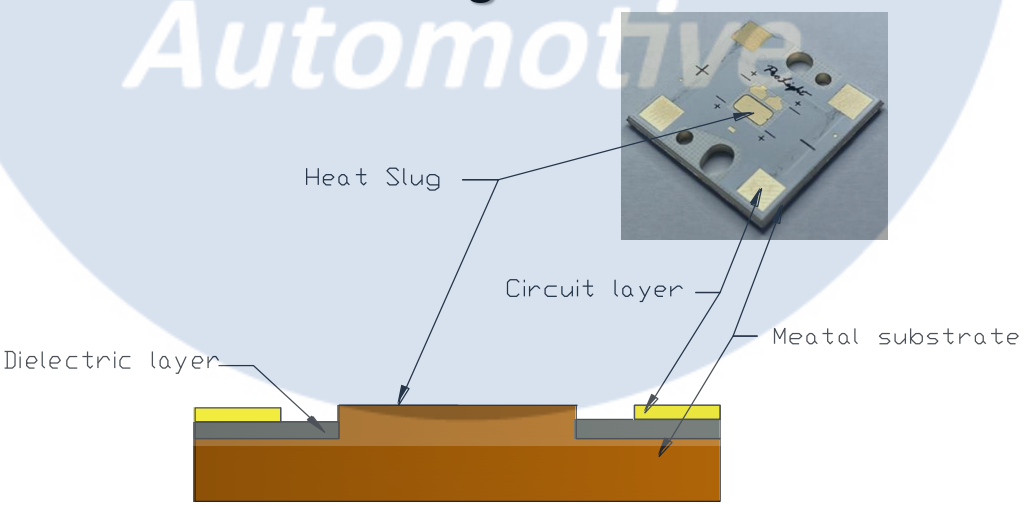
Recommended Solder Pad Design

Standard Emitter



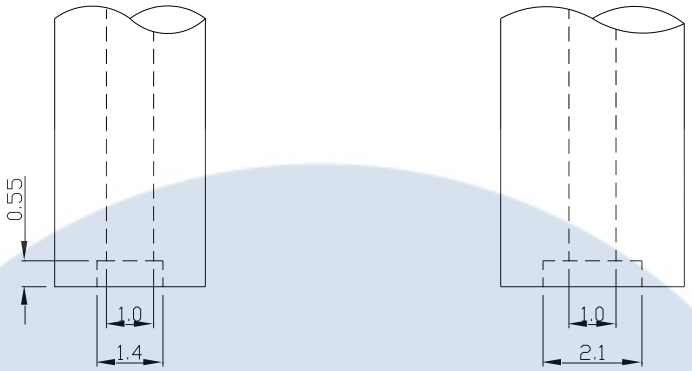
- All dimensions are in millimeters.

Recommended MCPCB Design

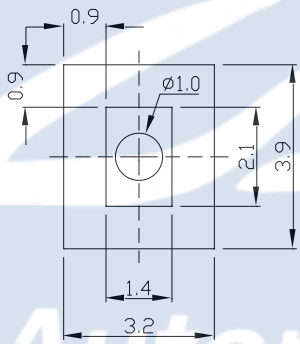


- Copper(Cu) substrate is recommended.
- The thermal conductivity of dielectric layer in the Aluminum(Al) substrate is greater or equal than 6w/mk.
- If the thermal conductivity of dielectric layer equal to 2w/mk, the power consumption should be lower than 20w.

Recommended Suction Nozzle Design

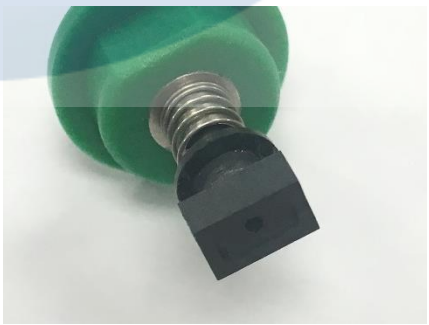


Side View



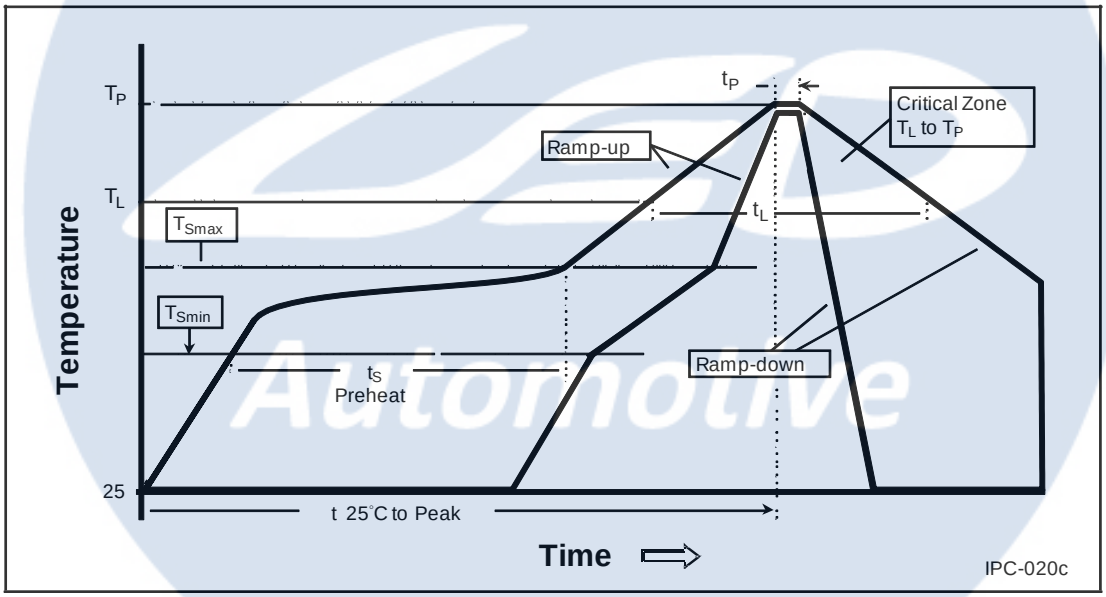
Bottom View

Notes:
1. All dimensions are in millimeters and tolerances are ± 0.05mm.
2. Recommended the material of suction nozzle was PEEK.
3. The actual suction nozzle like below picture.



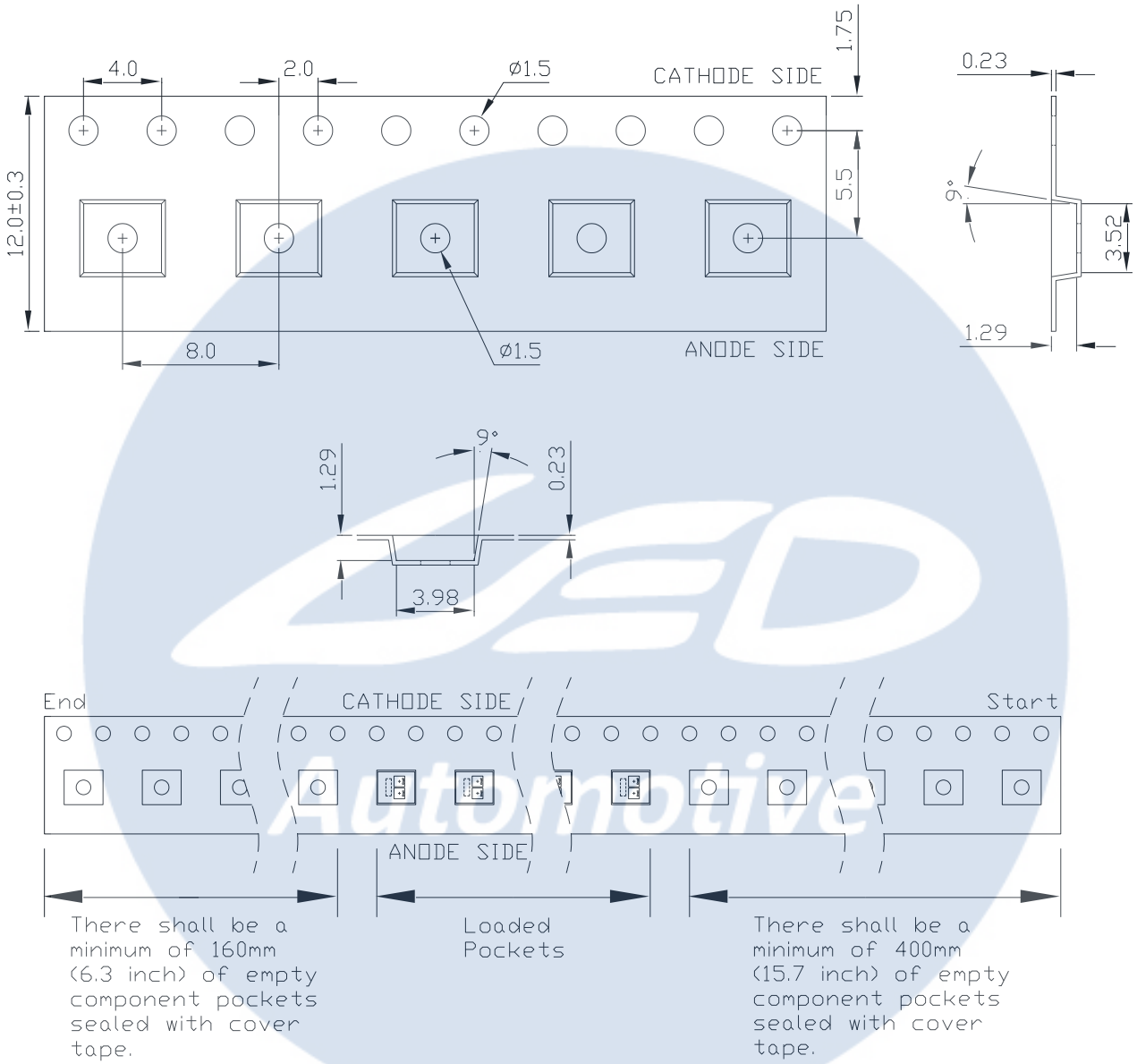
Reflow Soldering Condition

Profile Feature	Sn-Pb Eutectic Assembly	Pb-Free Assembly
Average Ramp-Up Rate (T_{Smax} to T_P)	3°C / second max.	3°C / second max.
Preheat – Temperature Min (T_{Smin}) – Temperature Max (T_{Smax}) – Time (t_{Smin} to t_{Smax})	 100°C 150°C 60-120 seconds	 150°C 200°C 60-180 seconds
Time maintained above: – Temperature (T_L) – Time (t_L)	 183°C 60-150 seconds	 217°C 60-150 seconds
Peak/Classification Temperature (T_P)	240°C	260°C
Time Within 5°C of Actual Peak Temperature (t_P)	10-30 seconds	20-40 seconds
Ramp-Down Rate	6°C/second max.	6°C/second max.
Time 25°C to Peak Temperature	6 minutes max.	8 minutes max.



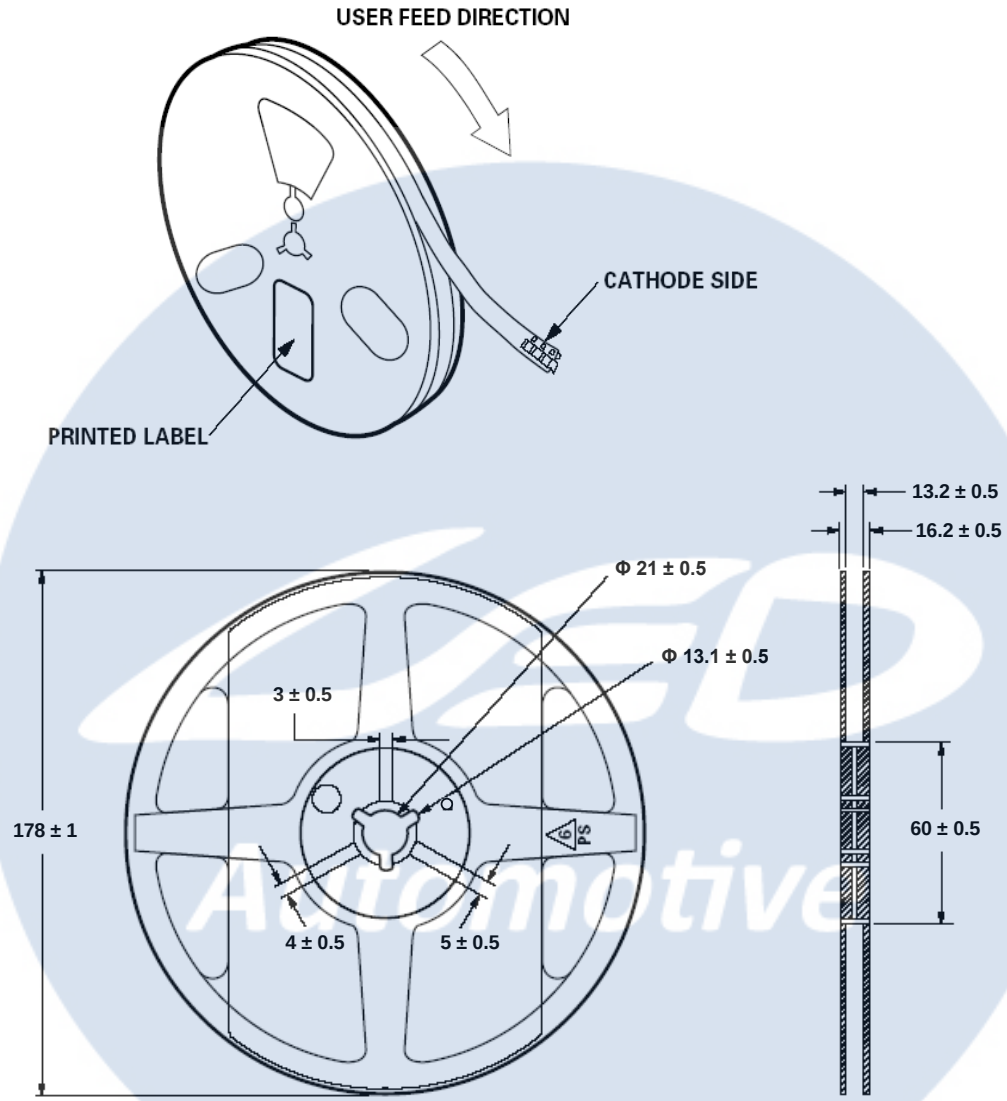
- **We recommend using the M705-S101-S4 solder paste from SMIC (Senju Metal Industry Co., Ltd.) for lead-free soldering.**
- **Do not use solder pastes with post reflow flux residue>47%. (58Bi-42Sn eutectic alloy, etc) This kind of solder pastes may cause a reliability problem to LED.**
- All temperatures refer to topside of the package, measured on the package body surface.
- Repairing should not be done after the LEDs have been soldered. When repairing is unavoidable, a double-head soldering iron should be used. It should be confirmed beforehand whether the characteristics of the LEDs will or will not be damaged by repairing.
- Reflow soldering should not be done more than three times.
- When soldering, do not put stress on the LEDs during heating.
- After soldering, do not warp the circuit board.

Emitter Reel Packaging



Notes:
1. Drawing not to scale.
2. All dimensions are in millimeters.
3. Unless otherwise indicated, tolerances are ± 0.1mm.

Emitter Reel Packaging



Notes:
1. Empty component pockets sealed with top cover tape.
2. 500 or 1000 pieces per reel.
3. Drawing not to scale.
4. All dimensions are in millimeters.

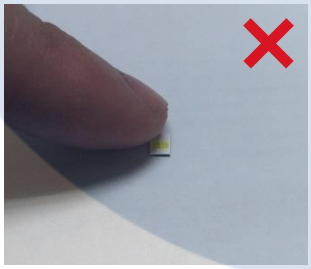
Precaution for Use

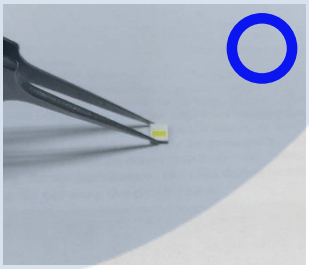
- **We recommend using the M705-S101-S4 solder paste from SMIC (Senju Metal Industry Co., Ltd.) for lead-free soldering.**
- **Do not use solder pastes with post reflow flux residue>47%. (58Bi-42Sn eutectic alloy, etc) This kind of solder pastes may cause a reliability problem to LED.**
- Any mechanical force or any excess vibration shall not be accepted to apply during cooling process to normal temperature after soldering.
- Please avoid rapid cooling after soldering.
- Components should not be mounted on warped direction of PCB.
- Repairing should not be done after the LEDs have been soldered. When repairing is unavoidable, a heat plate should be used. It should be confirmed beforehand whether the characteristics of the LEDs will or will not be damaged by repairing.
- This device should not be used in any type of fluid such as water, oil, organic solvent and etc. When cleaning is required, isopropyl alcohol should be used.
- When the LEDs are illuminating, operating current should be decide after considering the package maximum temperature.
- The appearance, specifications and flux bin of the product may be modified for improvement without notice. Please refer to the below website for the latest datasheets. http://www.prolightopto.com/

Handling of Lens LEDs

Notes for handling of lens LEDs

- Please do not use a force of over 1kgf impact or pressure on the lens, otherwise it will cause a catastrophic failure.
- The LEDs should only be picked up by making contact with the sides of the LED body.
- Avoid touching the lens especially by sharp tools such as Tweezers.
- Avoid leaving fingerprints on the lens.
- Please store the LEDs away from dusty areas or seal the product against dust.
- Please do not mold over the lens with another resin. (epoxy, urethane, etc)





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